

## ABSTRACT

A sealed battery in which an opening (2a) of a battery case (2) is sealed with any one of a sealing member via an insulating gasket (7), and a sealing unit (8) in which a sealing member is crimped inside a filter (9) via an inner gasket (10). The sealed battery includes a sheet-like gasket (16) placed upon the sealing member so that the battery case is tightly sealed with any one of a combination of the insulating gasket (7) and the sheet-like gasket (16), and a combination of the insulating gasket (7), the sheet-like gasket (16), and the inner gasket (10), by crimping the opening (2a) of the battery case (2) inwards. This secures sufficient space for the compressing while the crimp-sealing is achieved.